# Appendix B

# Storage Precaution Signs for Hazardous Chemicals

Copies of the storage precaution signs shown in Figs. B-1, Water Reactive Chemicals;, B-2, Oxidizers; B-3, Pyrophoric Substances; B-4, Toxic Compounds; B-5, Flammables; and B-6, Acids and Bases can be obtained from your ES&H team. These signs should be posted in areas where hazardous chemicals are used.

# WATER REACTIVE CHEMICALS

# **Storage Precautions:**

- Store in a cool, dry place.
- In case of fire, keep water away.

WARNING: These chemicals react with water to yield flammable or toxic gases or other hazardous conditions.



### Solids

Aluminum choride, anhydrous Maleic anhydride

Calcium carbide Phosphorous pentachloride
Calcium oxide Phosphorous pentasulfide

Ferrous sulfide \* Potassium

\* Lithium \* Sodium

Magnesium

## Liquids

Acetyl chloride Stannic chloride
Chlorosulfonic acid Sulfur chloride
Phosphorous trichloride Sulfuryl chloride
Silicon tetrachloride Thionyl chloride





Figure B-1. Water Reactive Chemicals.

<sup>\*</sup> Lithium, potassium, and sodium should be stored under kerosene or mineral oil.

## **OXIDIZERS**

### Storage Precautions:

- Store in a cool, dry place.
- · Keep away from flammable and combustible materials (such as paper, wood, etc.).
- Keep away from reducing agents such as zinc, alkaline metals, and formic acid.



#### Solids

Nitrates, salts of <sup>4</sup> Ammonium dichromate Ammonium perchlorate Periodic acid Ammonium persulfate Permangic acid Benzoyl peroxide Peroxides, salts of <sup>5</sup> Bromates, salts of <sup>1</sup> Potassium dichromate Calcium hypochlorite Potassium ferricyanide Potassium permanganate Cerric sulfate Chlorates, salts of <sup>2</sup> Potassium persulfate Chromium trioxide Sodium bismuthate Ferric trioxide Sodium chlorite Ferric chloride Sodium dichromate Iodates, salts of <sup>3</sup> Sodium nitrite **Iodine** Sodium perborate Magnesium perchlorate Sulfates, salts of <sup>6</sup> Manganese dioxide

Potassium bromate, sodium bromate, etc.
Potassium chlorate, etc.
Sodium iodate, etc.
Ammonium nitrate, ferric nitrate, etc.

<sup>5</sup>Lithium peroxide, sodium peroxide, etc.

<sup>6</sup>Ferric sulfate, potassium sulfate, etc.

### Liquids

**Bromine** Nitric acid Perchloric acid Chromic acid Hydrogen peroxide Sulfuric acid

### Gases

Chlorine Nitrogen oxide

Chlorine dioxide Oxygen Fluorine Ozone

Nitrogen dioxide



Oxidizers. Figure B-2.

## PYROPHORIC SUBSTANCES

### Storage Precaution:

• Store in a cool, dry place.

WARNING: Pyrophoric substances ignite spontaneously upon contact with air.

Boron \* Iron

\* Cadmium \* Lead

\* Calcium \* Manganese

\* Chromium \* Nickel

\* Cobalt † Phosphorous, yellow Diborane \* Titanium

Diborane \* Titanii
Dichloroborane \* Zinc

2-Furaldehyde

\* Finely divided metals form a pyrophoric hazard.

## LIGHT-SENSITIVE CHEMICALS

#### Storage Precautions:

- · Avoid exposure to light.
- Store in amber bottles in a cool, dry place.

Bromine Mercurous nitrate

Ethyl ether Oleic acid

Ferric ammonium citrate Potassium ferrocyanide

Hydrobromic acid Silver salts<sup>2</sup> Mercuric salts<sup>1</sup> Sodium iodide

<sup>1</sup> Mercuric chloride, mercuric iodide, etc.

# PEROXIDE-FORMING CHEMICALS

#### **Storage Precautions:**

- Store in airtight containers in a dark, cool, and dry place.
- · Label containers with receiving, opening, and disposal dates.
- Dispose of peroxide-forming chemicals before expected date of first peroxide formation in accordance with LLNL policy.
- Test for the presence of peroxides periodically.

WARNING: Under proper conditions, these chemicals will form explosive peroxides that can be detonated by shock or heat.

Acetaldehyde Ethyl ether
Acrylaldehyde Isopropyl ether
Crotonaldehyde \* Potassium
Cyclohexene Tetrahydrofuran
p-Dioxane

<sup>\*</sup> Potassium peroxide often exists in the crust around a chunk of potassium. When cut with a knife, the peroxide rapidly oxidizes the residual kerosene, resulting in an explosion.



Figure B-3. Pyrophoric Substances.



<sup>†</sup> Phosphorous, yellow, should be stored and cut under water.

<sup>&</sup>lt;sup>2</sup> Silver acetate, silver chloride, etc.

## **FLAMMABLES**

## **Storage Precautions:**

- Store in approved safety cans or cabinets.
- Segregate from oxidizing acids and oxidizers.
- Keep away from any source of ignition: flames, localized heat, or sparks.
- Safety cans or drums containing flammable liquids should be grounded and bonded when being used.
- Keep firefighting equipment readily available.
- Have spill cleanup materials handy.
- Store highly volatile flammable liquids in a specially equipped refrigerator.

#### Solids

Benzoyl peroxide Phosphorous, yellow Picric acid Calcium carbide

### Liquids

Ethylamine Acetaldehyde Ethyl benzene Acetone Ethylene dichloride Acetyl chloride Ethyl ether Allyl alcohol Ethyl formate Allyl chloride Furan N-amyl acetate Gasoline N-amyl alcohol Heptane Benzene Hexane N-butyl acetate Hydrazine N-butyl alcohol Isobutyl alcohol N-butylamine Isopropyl acetate Carbon disulfide Isopropyl alcohol Chlorobenzene Isopropyl ether Cyclohexane Mesityl oxide Diethylamine Methanol Diethyl carbonate Methyl acetate p-Dioxane Ethanol Methyl acrylate Ethyl acetate Methylal Methyl butyl ketone

Ethyl acrylate Gases

> Ethylene oxide Acetylene Formaldehyde Ammonia Butane Hydrogen Hydrogen sulfide Carbon monoxide

Methane Ethane Propane Ethyl chloride Propylene Ethylene

<sup>\*</sup> Most nitrohydrocarbons are flammable.



Figure B-4. Flammables.





Methyl ethyl ketone Methyl formate Methyl isobutyl ketone

Methyl methacrylate Methyl propyl ketone

Morpholine Naphtha Nitromethane Octane Piperidine **Propanol** Propyl acetate Propylene oxide Pyridine Styrene

Tetrahydrofuran

Toluene Turpentine Vinyl acetate **Xylene** 



## TOXIC COMPOUNDS

## **Storage Precaution:**

• Store according to hazardous nature of chemical, using appropriate security when necessary.

WARNING: These chemicals are dangerous or extremely dangerous to health

and life when inhaled, swallowed, or absorbed by skin contact.

Take proper precautionary measures to avoid exposure.

### Solids

Antimony compounds Oxalic acid Arsenic compounds Phenol

Barium compounds Phosphorous, yellow

Beryllium Phosphorous pentachloride Cadmium compounds Phosphorous pentasulfide

Calcium oxide Picric acid Chromates, salts of Potassium

Cyanides, salts of Selenium compounds

Fluorides, salts of Silver nitrate

Iodine Sodium hydroxide Lead compounds Sodium hypochlorite

Mercuric compounds

## Liquids

Aniline Hydrochloric acid
Bromine Hydrofluoric acid
Carbon disulfide Hydrogen peroxide

Carbon tetrachloride Mercury
Chloroform Nitric acid
Chromic acid Perchloric acid

p-Dioxane Phosphorous trichloride

Ethylene glycol
Formic acid
Hydrazine

Sulfuric acid
Tetrachloroethane
Tetrachloroethylene

Hydrobromic acid

#### Gases

Carbon monoxide Hydrogen chloride Chlorine Hydrogen cyanide Cyanogen Hydrogen sulfide Diborane Nitrogen dioxide

Fluorine Ozone

Formaldehyde Sulfur dioxide

Hydrogen bromide



Figure B-5. Toxic Compounds.



## **ACIDS**

## **Storage Precautions:**

- Store in large bottles of acids on low shelf or in acid cabinets.
- Segregate oxidizing acids from organic acids and flammable and combustible materials.
- Segregate acids from bases and active metals, such as sodium, potassium, magnesium, etc.
- Segregate acids from chemicals that could generate toxic gases upon contact, such as sodium cyanide, iron sulfide, etc.
- Use bottle carriers for transporting acid bottles.
- Have Spill Control Pillows or acid neutralizers available in case of acid spills.

* Acetic acid	† Nitric acid
* Benzoic acid	Nitrous acid
* Chloroacetic acid	† Perchloric acid
† Chromic acid	* Phenol
† Hydrobromic acid	Phosphoric acid
Hydrobromous acid	Phosphorous acid
Hydrochloric acid	* Propionic acid
Hydrochlorous acid	* Sulfamic acid
Hydrofluoric acid	* Sulfanilic acid
Hydroiodic acid	† Sulfuric acid
† Iodic acid	Sulfurous acid
Muriatic acid	

<sup>\*</sup> Indicates organic acids.

# **BASES**

# **Storage Precautions:**

- · Segregate bases from acids.
- Store solutions of inorganic hydroxides in polyethylene containers.
- Have Spill Control Pillows or caustic neutralizers available for caustic spills.

Ammonium hydroxide
Bicarbonates, salts of<sup>1</sup>
Carbonates, salts of<sup>2</sup>
Carbonates, salts of<sup>2</sup>
Calcium hydroxide
Potassium hydroxide
Sodium hydroxide

<sup>&</sup>lt;sup>2</sup> Calcium carbonate, sodium carbonate, etc.





Figure B-6. Flammables.



<sup>†</sup> Indicates strong oxidizing acids.

<sup>&</sup>lt;sup>1</sup> Potassium bicarbonate, sodium bicarbonate, etc.